

AMENDMENTS IN THE CLAIMS

Please amend claims 2-5, 7-9, 22-24, 29, 30, 32-34, and 39 to read as follows:

1 1. (Previously Amended) A transparent, elastic and free standing composition for the
2 manufacture of candles, comprising:

3 a hydrocarbon oil in a proportion of from about 75 to about 88 in weight percent; and
4 at least one copolymer selected from the group of triblock polymers and diblock polymers
5 in a proportion of from about 12 to about 25 in weight percent, the weight percent of the hydrocarbon
6 oil and the weight percent of the at least one copolymer being in relation to a mixture of the
7 hydrocarbon oil and the at least one copolymer, a viscosity of the hydrocarbon oil being greater than
8 32 cSt at 40°C, and the flash point of the hydrocarbon oil being greater than 220°C.

1 2. (Currently Amended) The transparent, elastic and free standing composition for the
2 manufacture of candles as set forth in claim 1, ~~further comprised of wherein~~ the viscosity of the
3 hydrocarbon oil ~~being is~~ 67.8 cSt at 40° C.

1 3.(Currently Amended) The transparent, elastic and free standing composition for the
2 manufacture of candles as set forth in claim 1, ~~further comprised of wherein~~ the flash point of the
3 hydrocarbon oil ~~being is~~ at 240°C.

1 4. (Currently Amended) The transparent, elastic and free standing composition for the

manufacture of candles as set forth in claim 1, ~~further comprised of wherein~~ the copolymer being
is a triblock copolymer of "Kraton® G-1652" with about 30 weight percent of polystyrene end
blocks and about 70 weight percent of a poly (ethylene-butylene) mid block.

5. (Currently Amended) The transparent, elastic and free standing composition for the
manufacture of candles as set forth in claim 1, ~~further comprised of wherein~~ the hydrocarbon oil
being is 83.8 weight percent and the at least one copolymer being is 16.2 weight percent of the
mixture of the hydrocarbon oil and the at least one copolymer.

6. (Previously Amended) A transparent, elastic and free standing composition for the
manufacture of candles, comprising:

a hydrocarbon oil in a proportion of from 73 to 88 in weight percent; and
at least one copolymer selected from the group of triblock polymers and diblock polymers
in a proportion of from 12 to 27 in weight percent, the weight percent of the hydrocarbon oil and the
weight percent of the at least one copolymer being in relation to a mixture of the hydrocarbon oil and
the at least one copolymer, a viscosity of the hydrocarbon oil being greater than 32 cSt at 40°C, and
the flash point of the hydrocarbon oil being greater than 220°C.

7. (Currently Amended) The transparent, elastic and free standing composition for the
manufacture of candles as set forth in claim 6, ~~further comprised of wherein~~ the viscosity of the
hydrocarbon oil being is 67.8 cSt at 40° C.

1 8. (Currently Amended) The transparent, elastic and free standing composition for the
2 manufacture of candles as set forth in claim 6, ~~further comprised of~~ wherein the flash point of the
3 hydrocarbon oil ~~being is~~ at 240°C.

1 9. (Currently Amended) The transparent, elastic and free standing composition for the
2 manufacture of candles as set forth in claim 6, ~~further comprised of~~ wherein the copolymer ~~being~~
3 is a triblock copolymer of "Kraton® G-1652" with about 30 weight percent of polystyrene end
4 blocks and about 70 weight percent of a poly (ethylene-butylene) mid block.

10-14. (Canceled)

1 15. (Previously Amended) A transparent, elastic and free standing composition for the
2 manufacture of candles, consisting essentially of:

3 a hydrocarbon oil in a proportion of from 73 to 88 in weight percent; and

4 at least one copolymer selected from the group of triblock polymers and diblock polymers
5 in a proportion of from 12 to 27 in weight percent, the weight percent of the hydrocarbon oil and the
6 weight percent of the at least one copolymer being in relation to a mixture of the hydrocarbon oil and
7 the at least one copolymer, a viscosity of the hydrocarbon oil being greater than 32 cSt at 40°C, and
the flash point of the hydrocarbon oil being greater than 220°C.

1 16. (Previously Amended) The transparent, elastic and free standing composition as set forth
2 in claim 15, wherein the hydrocarbon oil is 83.8 weight percent and the at least one copolymer is
3 16.2 weight percent of the mixture of the hydrocarbon oil and the at least one copolymer.

17-20. (Canceled)

1 21. (Previously Amended) A free standing candle, comprising:
2 a hydrocarbon oil in a proportion of from about 75 to about 88 in weight percent; and
3 at least one copolymer selected from the group of triblock polymers and diblock polymers
4 in a proportion of from about 12 to about 25 in weight percent, the weight percent of the hydrocarbon
5 oil and the weight percent of the at least one copolymer being in relation to a mixture of the
6 hydrocarbon oil and the at least one copolymer, a viscosity of the hydrocarbon oil being greater than
7 32 cSt at 40°C, and the flash point of the hydrocarbon oil being greater than 220°C, the candle
8 maintaining a free standing condition even when the candle is lit by means of a flame produced as
9 consequence of the combustion of a candlewick that extends through the candle and projects toward
10 outside an end of the candle.

1 22. (Currently Amended) The free standing candle as set forth in claim 21, ~~further comprised~~
2 of wherein the candlewick being is a cotton string imbibed in an alcoholic solution of vegetal resin.

1 23. (Currently Amended) The free standing candle as set forth in claim 21, ~~further comprised~~
2 of wherein the candlewick ~~being is~~ being is firmly retained in a passing hole, the passing hole being is
3 produced in the candle when the mixture of the hydrocarbon oil and the copolymer is at room
4 temperature, and the passing hole ~~extending extends~~ extending extends through the candle in longitudinal
5 correspondence to an axis of symmetry ~~extending extending~~ extending extends from a lower base of the candle.

1 24. (Currently Amended) The free standing candle as set forth in claim 21, ~~further comprised~~
2 of wherein the candle ~~being is~~ being is formed by union of a plurality of different minor portions, each of the
3 minor portions being individually formed of the hydrocarbon oil in a proportion of from about 75
4 to about 88 in weight percent and the at least one copolymer selected from the group of triblock
5 polymers and diblock polymers in a proportion of from about 12 to about 25 weight percent, the
6 weight percent of the hydrocarbon oil and the weight percent of the at least one copolymer being in
7 relation to the mixture of the hydrocarbon oil and the at least one copolymer, the viscosity of the
8 hydrocarbon oil being greater than 32 cSt at 40°C, and the flash point of the hydrocarbon oil being
9 greater than 220°C.

1 25. (Original) The free standing candle as set forth in claim 21, further comprising:
2 coloring essences in the mixture including the hydrocarbon oil and the at least one
3 copolymer.

1 26.(Original) The free standing candle as set forth in claim 21, further comprising:

aromatic fragrances in the mixture including the hydrocarbon oil and the at least one copolymer.

27. (Original) The free standing candle as set forth in claim 21, further comprising:
air bubbles in the mixture including the hydrocarbon oil and the at least one copolymer, the
air bubbles being distributed through the candle formed by the mixture.

28. (Original) The free standing candle as set forth in claim 21, further comprising:
decorative elements, the decorative elements being provided in the mixture forming the
candle so as to be visible from outside of the candle.

29. (Currently Amended) The free standing candle as set forth in claim 28, ~~further comprised~~
~~of wherein~~ the decorative elements ~~being are~~ arranged in the candle so as to be placed outside a
portion of the candle adjacent to the candlewick.

30. (Currently Amended) The candle as set forth in claim 21, ~~further comprised of wherein~~
the hydrocarbon oil ~~being is~~ 83.8 weight percent and the at least one copolymer ~~being is~~ 16.2 weight
percent of the mixture including the hydrocarbon oil and the at least one copolymer.

31. (Previously Amended) A free standing candle, comprising:
a hydrocarbon oil in a proportion of from 73 to 88 in weight percent; and

3 at least one copolymer selected from the group of triblock polymers and diblock polymers
4 in a proportion of from 12 to 27 in weight percent, the weight percent of the hydrocarbon oil and the
5 weight percent of the at least one copolymer being in relation to a mixture of the hydrocarbon oil and
6 the at least one copolymer, a viscosity of the hydrocarbon oil being greater than 32 cSt at 40°C, and
7 the flash point of the hydrocarbon oil being greater than 220°C, the candle maintaining a free
8 standing condition even when the candle is lit by means of a flame produced as consequence of the
9 combustion around a candlewick borne by the candle.

1 32. (Currently Amended) The free standing candle as set forth in claim 31, **further comprised**
2 **of wherein the candlewick being is a cotton string imbibed in an alcoholic solution of vegetal resin.**

1 33. (Currently Amended) The free standing candle as set forth in claim 31, **further comprised**
2 **of wherein the candlewick being is firmly retained in a passing hole, the passing hole being is**
3 **produced in the candle when the mixture of the hydrocarbon oil and the copolymer is at room**
4 **temperature, and the passing hole extending extends through the candle in longitudinal**
5 **correspondence to an axis of symmetry extending from a lower base of the candle.**

1 34. (Currently Amended) The free standing candle as set forth in claim 31, **further comprised**
2 **of wherein the candle being is formed by union of a plurality of different minor portions, each of the**
3 **minor portions being individually formed of the hydrocarbon oil in a proportion of from 73 to 88 in**

weight percent and the at least one copolymer selected from the group of triblock polymers and diblock polymers in a proportion of from 12 to 27 weight percent, the weight percent of the hydrocarbon oil and the weight percent of the at least one copolymer being in relation to the mixture of the hydrocarbon oil and the at least one copolymer, the viscosity of the hydrocarbon oil being greater than 32 cSt at 40°C, and the flash point of the hydrocarbon oil being greater than 220°C.

35. (Original) The free standing candle as set forth in claim 31, further comprising:
coloring essences in the mixture including the hydrocarbon oil and the at least one copolymer.

36. (Original) The free standing candle as set forth in claim 31, further comprising:
aromatic fragrances in the mixture including the hydrocarbon oil and the at least one copolymer.

37. (Original) The free standing candle as set forth in claim 31, further comprising:
air bubbles in the mixture including the hydrocarbon oil and the at least one copolymer, the air bubbles being distributed through the candle formed by the mixture.

38. (Original) The free standing candle as set forth in claim 31, further comprising:
decorative elements, the decorative elements being provided in the mixture forming the candle so as to be visible from outside of the candle.

1 39. (Currently Amended) The free standing candle as set forth in claim 38, ~~further comprised~~
2 ~~of wherein~~ the decorative elements ~~being are~~ arranged in the candle so as to be placed outside a
3 portion of the candle adjacent to the candlewick.

40. (Canceled)

1 41. (Previously added) A process of manufacturing a transparent, elastic and free standing
2 candle body, comprising the steps of:

3 preparing a mixture comprising a hydrocarbon oil and at least one copolymer selected from
4 the group consisting of triblock polymers and diblock polymers, wherein said hydrocarbon oil is in
5 a proportion from about 12 to about 25 in weight percent, a viscosity of the hydrocarbon oil is greater
6 than 32 cSt at 40°C, and a flash point of the hydrocarbon oil is greater than 220°C, and said at least
7 one copolymer is in a proportion from about 12 to about 25 in weight percent;

8 stirring the mixture to make the mixture transparent;

9 pouring the mixture in a mold;

10 cooling the mixture in the mold to produce a candle body; and

11 demolding the candle body from the mold to obtain a transparent, elastic and free standing
12 candle body.

1 42. (Previously added) The process of claim 41, wherein the viscosity of the hydrocarbon

2 oil is 67.8 cSt at 40° C.

1 43. (Previously added) The process of claim 41, wherein the flash point of the hydrocarbon
2 oil is at 240 °C.

1 44. (Previously added) The process of claim 41, wherein the copolymer is a triblock
2 copolymer of "Kraton® G 1652".

1 45. (Previously added) The process of claim 41, wherein said hydrocarbon oil is 83.8 weight
2 percent and said at least one copolymer is 16.2 weight percent of the mixture.

1 46. (Previously added) The process of claim 41, wherein the stirring step is conducted at a
2 temperature ranging from 80 °C to 160 °C.

1 47. (Previously added) The process of claim 41, wherein the temperature of the mixture at
2 the pouring step is in the range from 150 °C to 160 °C to provide the clear and transparent candle
3 body.

1 48. (Previously added) The process of claim 41, wherein the temperature of the mixture at
2 the pouring step is in the range from 100 °C to 120 °C to provide the candle body having air bubbles.

1 49. (Previously added) The process of claim 41, further comprising the step of:
2 before the cooling step, placing a decorative element in the mold.

1 50. (Previously added) A transparent, elastic and free standing composition, comprising:
2 a hydrocarbon oil in a proportion of from about 75 to about 88 in weight percent; and
3 at least one copolymer selected from the group of triblock polymers and diblock polymers
4 in a proportion of from about 12 to about 25 in weight percent, the weight percent of the hydrocarbon
5 oil and the weight percent of the at least one copolymer being in relation to a mixture of the
6 hydrocarbon oil and the at least one copolymer, a viscosity of the hydrocarbon oil being greater than
7 32cSt at 40°C, with said hydrocarbon oil and said copolymer combined to provide an elastic mass
8 that remains free standing while bearing a flame from combustion of said elastic mass.

1 51. (Previously added) The transparent, elastic and free standing composition of claim 50,
2 wherein a flash point of the hydrocarbon oil is greater than 220°C.